

Box No. VIII (iv) DECLARATION: INVENTORSHIP (only for the purposes of the designation of the United States of America)
The declaration must conform to the following standardized wording provided for in Section 214; see Notes to Boxes Nos. VIII, VIII (i) to (v) (in general) and the specific Notes to Box No. VIII (iv). If this Box is not used, this sheet should not be included in the request.

**Declaration of inventorship (Rules 4.17(iv) and 51bis.1(a)(iv))
for the purposes of the designation of the United States of America:**

I hereby declare that I am the original, first and sole (if only one inventor is listed below) or joint (if more than one inventor is listed below) inventor of the subject matter which is claimed and for which a patent is sought.

This declaration is directed to the international application of which it forms a part (if filing declaration with application).

This declaration is directed to international application No. PCT/..... (if furnishing declaration pursuant to Rule 26ter).

I hereby declare that my residence, mailing address, and citizenship are as stated next to my name.

I hereby state that I have reviewed and understand the contents of the above-identified international application, including the claims of said application. I have identified in the request of said application, in compliance with PCT Rule 4.10, any claim to foreign priority, and I have identified below, under the heading "Prior Applications," by application number, country or Member of the World Trade Organization, day, month and year of filing, any application for a patent or inventor's certificate filed in a country other than the United States of America, including any PCT international application designating at least one country other than the United States of America, having a filing date before that of the application on which foreign priority is claimed.

Prior Applications:

I hereby acknowledge the duty to disclose information that is known by me to be material to patentability as defined by 37 C.F.R. § 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the PCT international filing date of the continuation-in-part application.

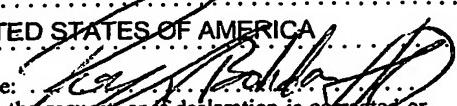
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Name: HAWRYLKO, Roman B.

Residence: Avon Lake, Ohio OH
(city and either US state, if applicable, or country)

Mailing Address: 457 Moorewood Avenue
Avon Lake, Ohio 44012

Citizenship: UNITED STATES OF AMERICA

Inventor's Signature: 
(if not contained in the request, or if declaration is corrected or added under Rule 26ter after the filing of the international application. The signature must be that of the inventor, not that of the agent)

Date: 03/07/03

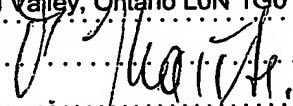
(of signature which is not contained in the request, or of the declaration that is corrected or added under Rule 26ter after the filing of the international application)

Name: KRAUSE, Peter W.

Residence: Grand Valley, Ontario, CANADA ONC
(city and either US state, if applicable, or country)

Mailing Address: 28 Leeson Street, P.O. Box 225
Grand Valley, Ontario L0N 1G0 CANADA

Citizenship: CANADA

Inventor's Signature: 
(if not contained in the request, or if declaration is corrected or added under Rule 26ter after the filing of the international application. The signature must be that of the inventor, not that of the agent)

Date: 03/03/03

(of signature which is not contained in the request, or of the declaration that is corrected or added under Rule 26ter after the filing of the international application)

This declaration is continued on the following sheet, "Continuation of Box No. VIII (iv)".

Rec'd PCT/PTC 03 SEP 2004
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PCT/US03/07490

Continuation of Box No. VIII (i) to (v) DECLARATION

If the space is insufficient in any of Boxes Nos. VIII (i) to (v) to furnish all the information, including in the case where more than two inventors are to be named in Box No. VIII (iv), in such case, write "Continuation of Box No. VIII ..." (indicate the item number of the Box) and furnish the information in the same manner as required for the purposes of the Box in which the space was insufficient. If additional space is needed in respect of two or more declarations, a separate continuation box must be used for each such declaration. If this Box is not used, this sheet should not be included in the request.

Continuation of Box No. VIII (iv):

Name: LEVESQUE, Michel

Residence: Beauharnois, Quebec, CANADA

PQ C

Mailing Address: 126 St. Charles
Beauharnois, Quebec J6N2A3 CANADA

Citizenship: CANADA

Inventor's Signature: Michel Levesque

Date: 02/27/2003

Docket No.: 1200208WO

**POWER OF ATTORNEY FOR PATENT APPLICATION
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

As a below named inventor of the patent application entitled USE OF CALCIUM CARBONATE IN RIGID POLY(VINYL CHLORIDE) COMPOSITIONS which

is attached hereto;
 was filed as United States Patent Application Serial No. _____ on _____;
 was filed as PCT international Application No. PCT/US03/07490 on 13 Mar 2003
and
(if applicable to U.S. or PCT application) was amended on _____;

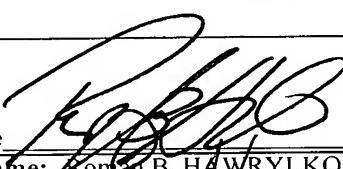
I hereby appoint as my attorneys and/or agents John H. Hornickel, Registration No: 29,393 and Woodrow W. Ban, Registration 30,146, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith.

I authorize PolyOne Corporation to insert into this Power of Attorney the filing date or the Serial Number of the application, or both, when known prior to the filing of this Power of Attorney.

Please address all telephone calls to John H. Hornickel, 440-930-3317.

Please mail all correspondence to:

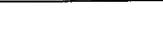
John H. Hornickel
PolyOne Corporation
33587 Walker Road
Avon Lake, Ohio 44012.

Inventor's Signature		Date	8/26/04
Inventor's Typed Name:	Roman B. HAWRYLKO		

Inventor's Signature		Date	8/30/04
Inventor's Typed Name:	Peter W. KRAUSE		

Inventor's Signature		Date	
Inventor's Typed Name:	Michel LEVESQUE		

Inventor's Signature		Date	
Inventor's Typed Name:			

Inventor's Signature		Date	
Inventor's Typed Name:			

Inventor's Signature		Date	
Inventor's Typed Name:			

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- is attached hereto;
 was filed as United States Patent Application Serial No. _____ on _____;
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and
(if applicable to U.S. or PCT application) was amended on _____;

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Please address all telephone calls to John H. Hornickel, 440-930-3317.

Please mail all correspondence to:

John H. Hornickel
PolyOne Corporation
33587 Walker Road
Avon Lake, Ohio 44012.

Inventor's Signature	Date
Inventor's Typed Name: Roman B. HAWRYLKO	

Inventor's Signature	Date
Inventor's Typed Name: Peter W. KRAUSE	

Inventor's Signature 	Date 08/31/04
Inventor's Typed Name: Michel LEVESQUE	

Inventor's Signature	Date
Inventor's Typed Name:	

Inventor's Signature	Date
Inventor's Typed Name:	

Inventor's Signature	Date
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